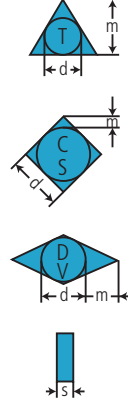
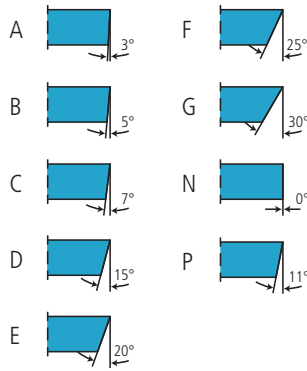
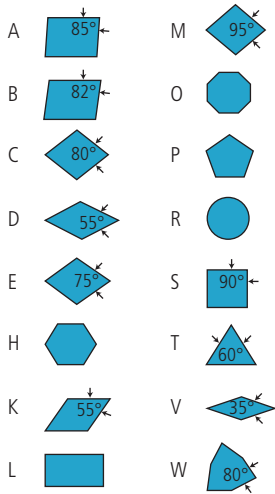


ISO-Schlüssel für Dreh-Wendeschneidplatten

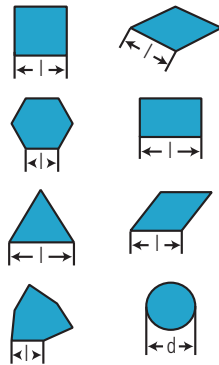
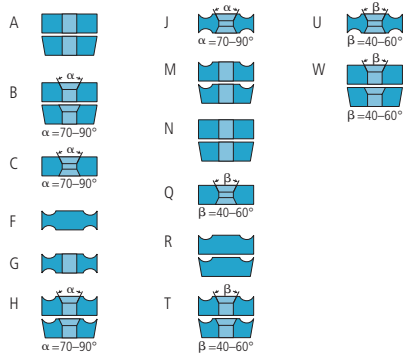
C 1 Plattenform **N 2** Freiwinkel **M 3** Toleranzen



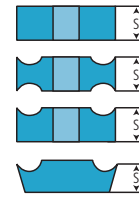
Zulässige Abweichung in mm für

	d	m	s
A	±0,025	±0,005	±0,025
C	±0,025	±0,013	±0,025
E	±0,025	±0,025	±0,025
F	±0,013	±0,005	±0,025
G	±0,025	±0,025	±0,130
H	±0,013	±0,013	±0,025
J	±0,05-0,15	±0,005	±0,025
K	±0,05-0,15	±0,013	±0,025
L	±0,05-0,15	±0,025	±0,025
M	±0,05-0,15	±0,08-0,20	±0,130
N	±0,05-0,15	±0,08-0,20	±0,025
U	±0,08-0,25	±0,13-0,38	±0,130

G 4 Zerspanungs- und Befestigungsmerkmale **12 5** Schneidkantenlänge **04 6** Plattendicke

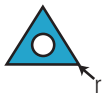


- 01 = 1,59 mm
- T1 = 1,98 mm
- 02 = 2,38 mm
- T2 = 2,78 mm
- 03 = 3,18 mm
- T3 = 3,97 mm
- 04 = 4,76 mm
- 05 = 5,56 mm
- 06 = 6,35 mm
- 07 = 7,94 mm
- 09 = 9,52 mm



08 7 Eckenradius **C 8** Beschichtung **C 9** Substrat

- 01 = 0,1 mm
- 02 = 0,2 mm
- 04 = 0,4 mm
- 08 = 0,8 mm
- 12 = 1,2 mm
- 16 = 1,6 mm
- 24 = 2,4 mm



U = Unbeschichtet
C = Beschichtet

C = Hartmetall

15 10 Hauptanwendung **25 11** ISO-Anwendungsbereich

- 05 = NE-Metalle
- 10 = Gusseisen
- 15 = Stahl
- 20 = INOX
- 25 = Superlegierung
- 30 = Stahl / Guss
- 35 = Stahl / INOX
- 40 = Stahl / INOX / Guss
- 45 = Stahl / INOX / Superlegierung
- 50 = Stahl / INOX / Guss / Superlegierung
- 55 = UNI
- 60 = UNI +

